









MC series **Tabletop Casting Machines**

MC 16

MC 20 V

MC 60 V

MC 100 V

| performance | | | | |
|--|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| power max. / electrical connection | 3.5 kW 230 V single phase | 3.5 kW 230V single phase | 3.5 kW 230V single phase | 8 kW 3x400 V |
| temperature max. | 2000° C | 2000° C | 1300° C | 2000° C |
| capacity | | | | |
| casting volume | 100 g Au 18 ct | 100 g Au 18 ct | 450 g Au 18 ct | 450 g Au 18 ct |
| | 110 g steel / 200 g Pt | 110 g steel / 200 g Pt | 300 g Ag 935 | 250 g steel / 500 g Pt |
| for use of flasks | up to ø 30/50/65/80mm x 80 mm h | up to ø 30/50/65/80mm x 80 mm h | up to ø 80/100 mm x 120 mm h | up to ø 80/100 mm x 120 mm h |
| handling+control | | | | |
| control panel | by LCD-Display, full text readout |
| automatic vacuum function | | • | • | • |
| automatic overpressure function | | • | • | • |
| casting also under vacuum only | | • | • | |
| vacuum or overpressure after casting | ■ -1 up to +2bar | ■ -1 up to +3bar | ■ -1 up to +2bar | ■ -1 up to +3bar |
| function washing by inert gas | | • | • | • |
| vibration system | - | • | • | • |
| supply: cooling water, inert gas argon or nitrogen | | • | • | • |
| temperature measurement/control | ■ up to 1,300°C • up to 1,600°C | ■ up to 2,000°C | ■ up to 1,300°C | ■ up to 2,000°C |
| quality management | | | | |
| RS 232, Ethernet, USB interface, diagnostic system | | • | • | • |
| GSM-modem for remote service | 0 | 0 | 0 | 0 |
| accessories | | | | |
| vacuum investment mixer Indumix 2+/Indumix 3+ | 0 | 0 | 0 | 0 |
| furnace AK 20/AK 50 | 0 | 0 | 0 | 0 |
| sand blasting cabinet | 0 | 0 | 0 | 0 |
| vacuum pump, up to 8 m³/h / up to 21 m³/h | o / - | o / - | 0/0 | - / 0 |
| floor unit | - | - | 2 | 0 |
| | | | | |
| • | standard equipment o =optional | | | |